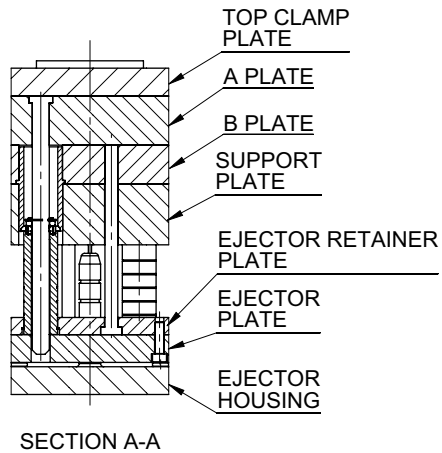
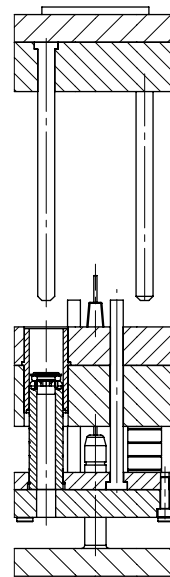


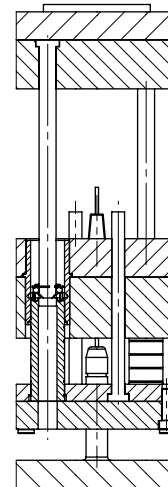
MOLD CLOSED IN
MOLDING POSITION



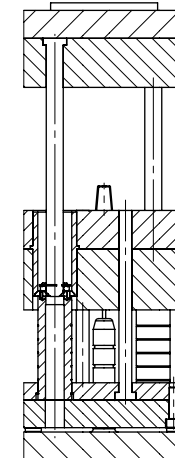
MOLD FULL OPEN - PRESS K.O. ROD HAS
PUSHED EJECTOR PLATE FORWARD AND
CAM FINGERS HAVE SLIPPED INWARDLY
FROM C'BORE IN BUSHING ALLOWING
EJECTOR PLATE TO MOVE FORWARD



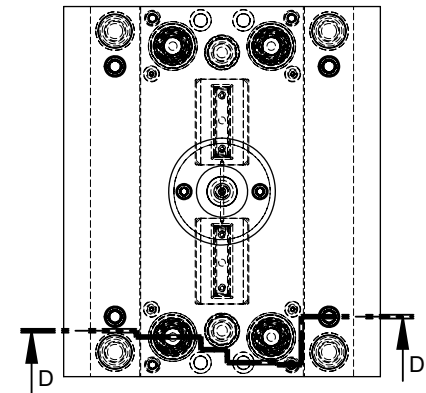
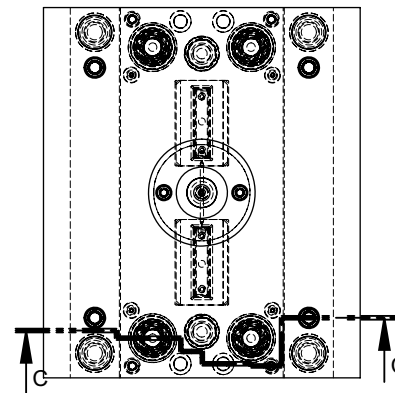
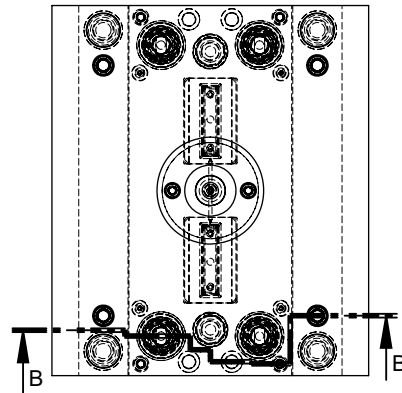
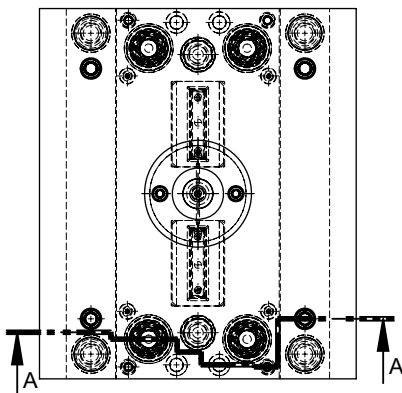
MOLD CLOSING - EARLY EJECTOR
RETURN CAM FINGERS HAVE JUST
CONTACTED ACTUATOR PIN.



MOLD CONTINUES CLOSING-
EJECTOR PLATE HAS BEEN PUSHED
ALL THE WAY BACK. CAM FINGERS
HAVE SLIPPED OUTWARD INTO
COUNTERBORE IN BUSHING
ALLOWING ACTUATOR PIN TO SLIP BY.
MOLD CONTINUES CLOSING UNTIL
COMPLETELY CLOSED AS IN VIEW 1.



EARLY EJECTOR RETURN ASSEMBLY - ACTUATION SEQUENCE



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