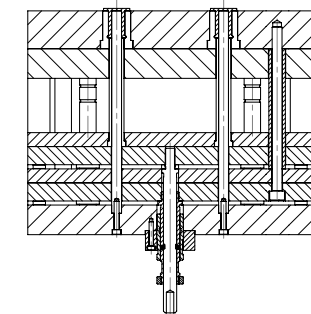
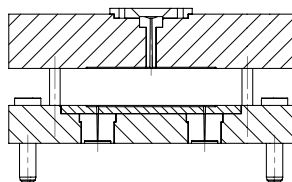
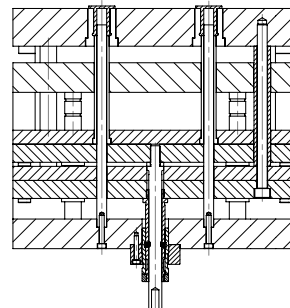
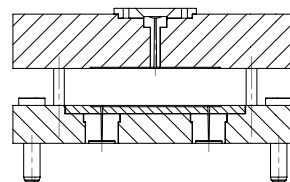


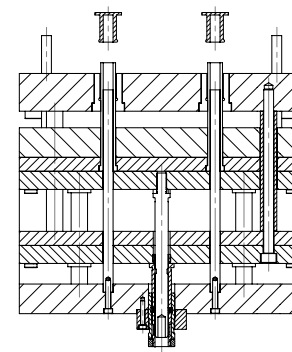
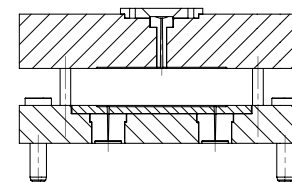
SECTION A-A
EJECTOR PLATES BACK - MOLD CLOSED



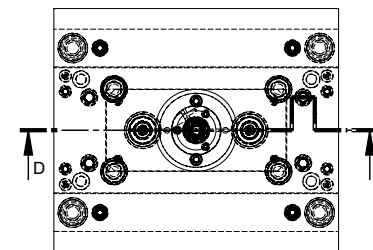
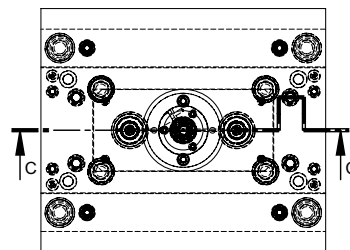
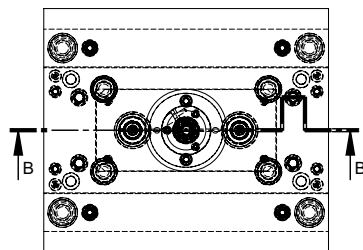
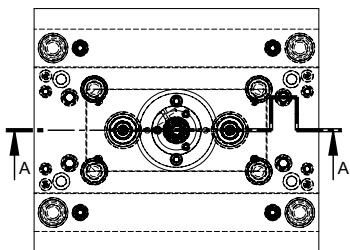
SECTION B-B
EJECTOR PLATES BACK - MOLD OPEN



SECTION C-C
FIRST EJECTOR STROKE



SECTION D-D
SECOND EJECTOR STROKE



TWO STAGE EJECTOR FW1800 APPLICATION EXAMPLE 1A

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